1. Ed. Onsettets shall be 1/2" minimum height clearly stamped as shown.
2. Holes shall be finished flush with shoulder and not to protrude above rail seat.
3. Drilled hole centers are indicated on drawing.

FORGED SHOULDER WELDING DETAIL

NOTES:

FROG BASE PLATE 20-136-75RC

FROG BASE PLATE 20-136-76RC

FROG BASE PLATE 20-136-77RC